



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2019.0094.005

DVS ZERT GmbH hereby certifies that the welding company

Zakład Produkcji Automatyki Sieciowej S.A
Przygórze 209
57-431 Wolibórz
Poland

fulfills the requirements
for the scope according to

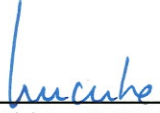
EN 15085-2 classification level CL1
in the type of activity D, P

in the range indicated in the annex.

validity: 2022-08-23 until 2025-08-22

Düsseldorf, 2022-08-23
Place and date of issue

Lead auditor: M.Eng. KOLODZIEJ


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 1.5 - 6 mm	-
135	1.1 1.1	t = 1.5 - 5 mm t = 1.5 - 8 mm	BW BW
141	23 23 8 8	t = 1.5 - 6 mm t = 1.5 - 6 mm t = 1.5 - 2 mm t = 1.5 - 2.5 mm	BW FW FW, FW BW, BW
212	1.1 8.1	t = 1.5 - 2 mm t = 2.5 - 3 mm	- -
786	1.1/8.1	-	M3 = M8

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Andrzej Rams, IWE

born: 1984-02-03

1st deputy(ies) of the responsible welding coordinator(s):

Michal Czerniak, IWE

born: 1992-07-10

Others deputies:

Krzysztof Szalkowski, IWS

born: 1988-01-21

Remarks:

Responsible for design: Andrzej Rams

Register no.:

DVSZERT/15085/CL1/094/19/2

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.